

FIG. 1

FIG. 2B

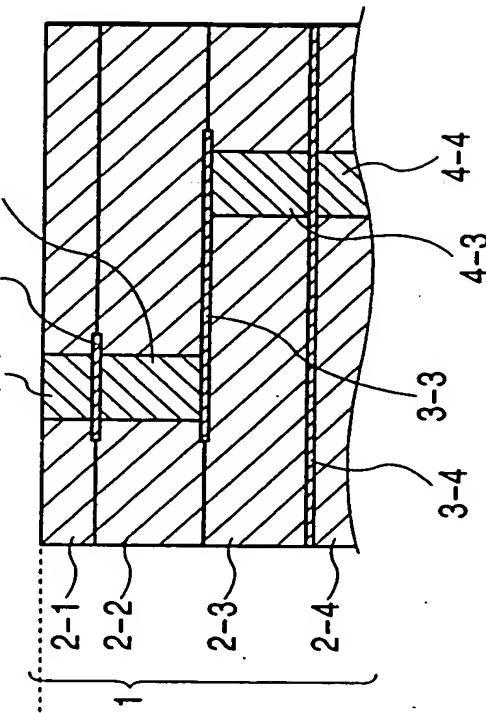


FIG. 2A

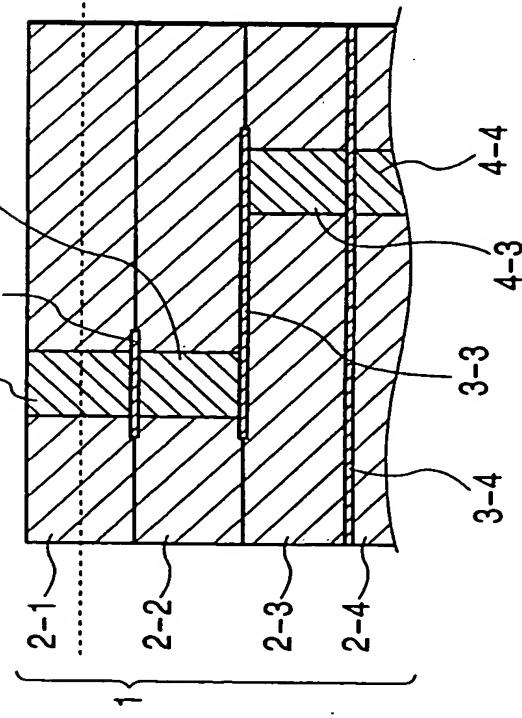


FIG. 3

		UNIT	SAMPLE A	SAMPLE B	SAMPLE C
1	FIRST LAYER	mm	0.087	0.085	0.089
2	NUMBER OF LAYERS		7	7	7
3	TOTAL THICKNESS	mm	0.609	0.595	0.623
4	THICKNESS AFTER PROCESSING	mm	0.5	0.5	0.5
5	LAPPED AMOUNT FOR ONE SURFACE	mm	0.0545	0.0475	0.0615

FIG. 4

		UNIT	SAMPLE A	SAMPLE B	SAMPLE C
1	FIRST LAYER	mm	0.087	0.085	0.089
2	NUMBER OF LAYERS		27	27	27
3	TOTAL THICKNESS	mm	2.349	2.295	2.403
4	THICKNESS AFTER PROCESSING	mm	2.2	2.2	2.2
5	LAPPED AMOUNT FOR ONE SURFACE	mm	0.0745	0.0475	0.1015

FIG. 6B

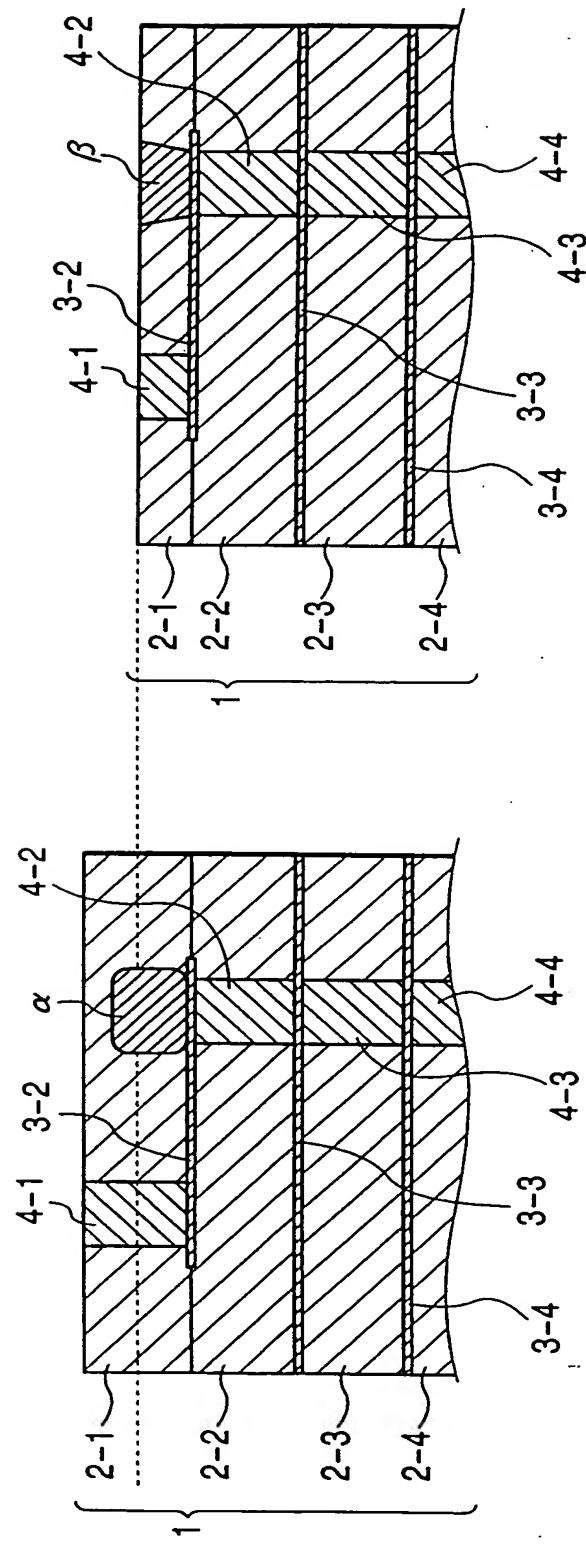


FIG. 6A

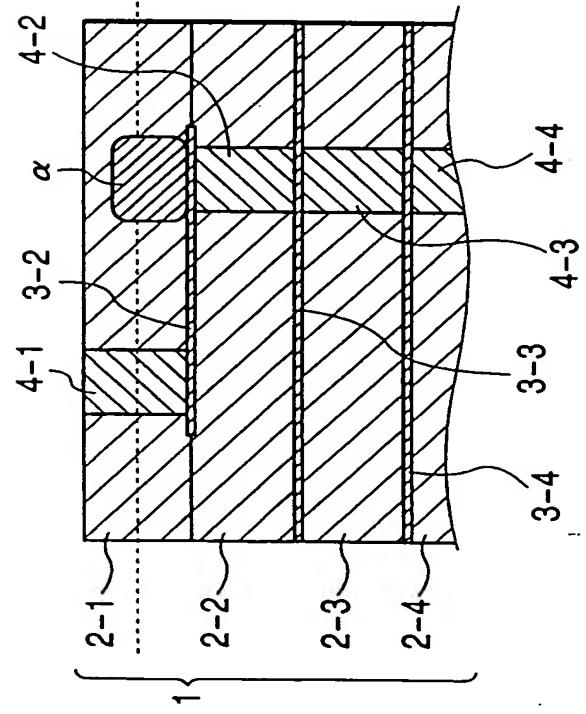


FIG. 5A

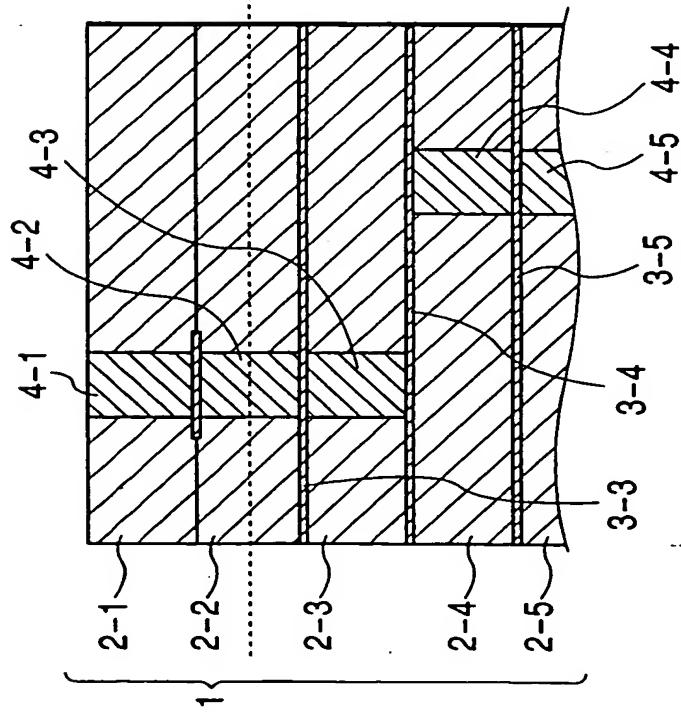


FIG. 5B

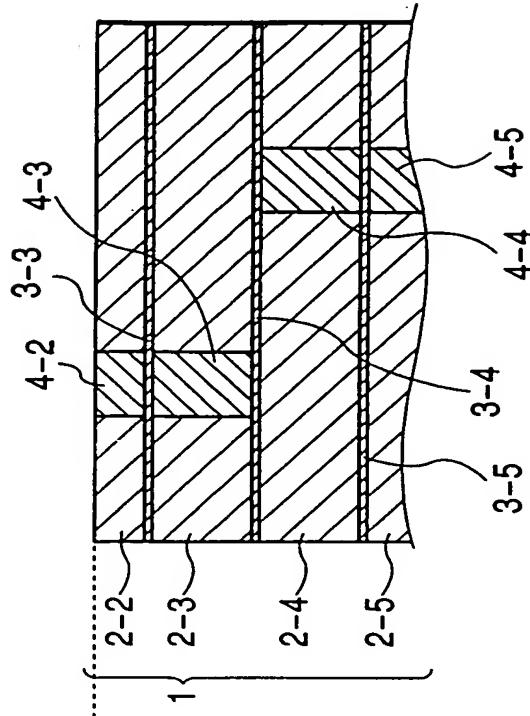


FIG. 7

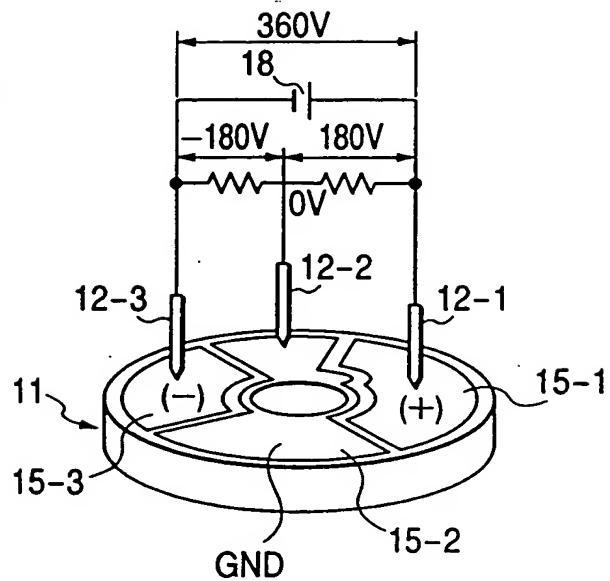


FIG. 9

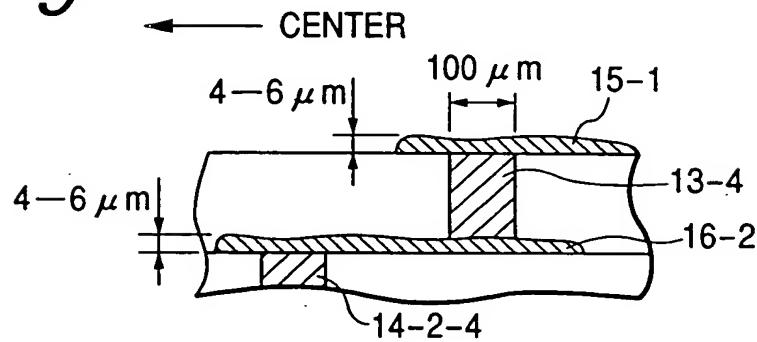


FIG. 10

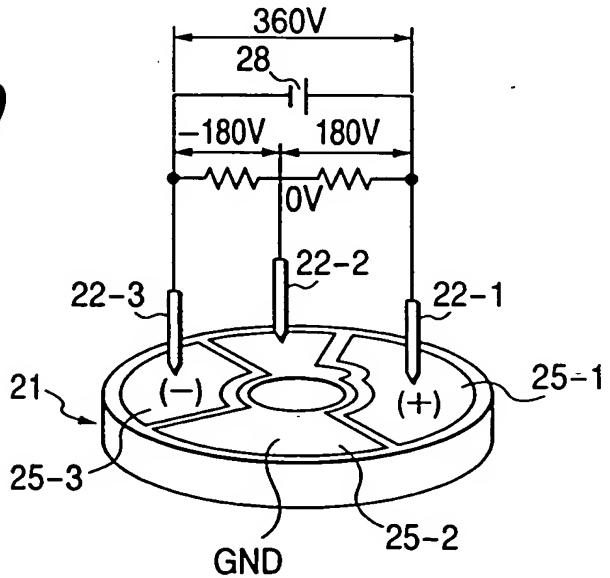
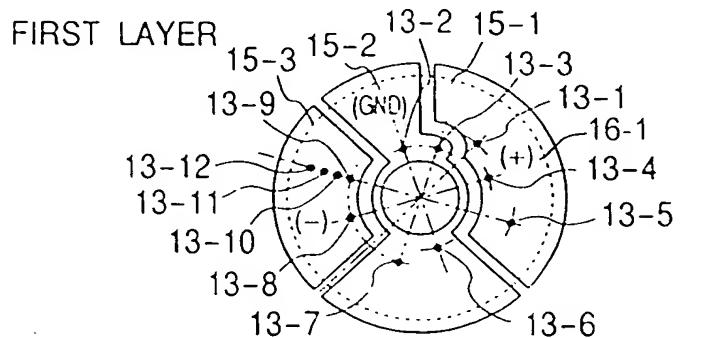
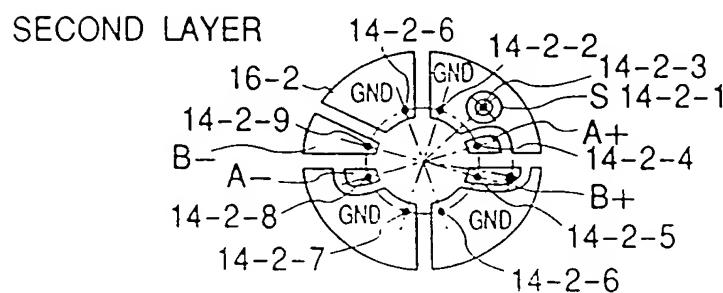
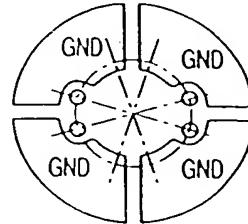


FIG. 8



TWENTY-SECOND LAYER



TWENTY-THIRD LAYER

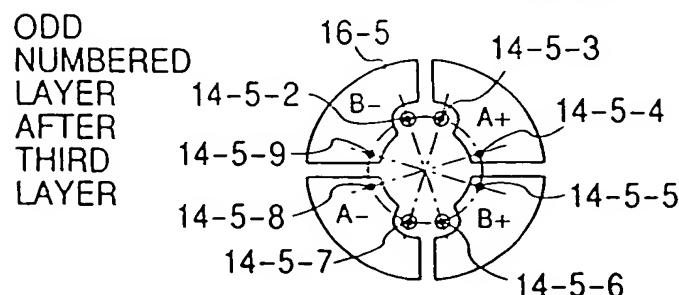
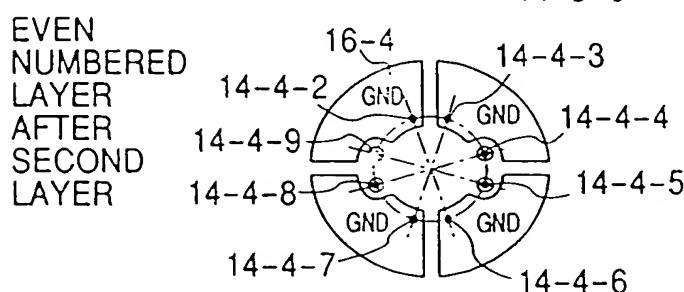
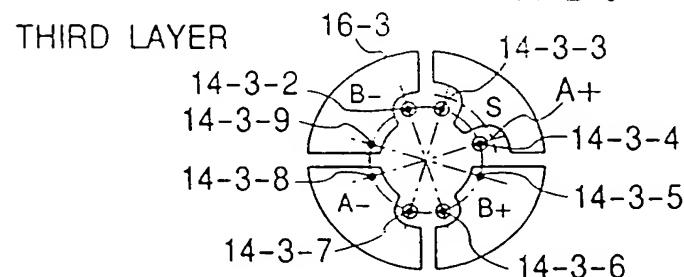
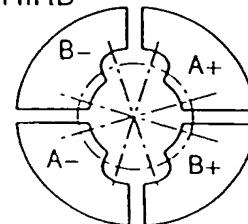


FIG. 11

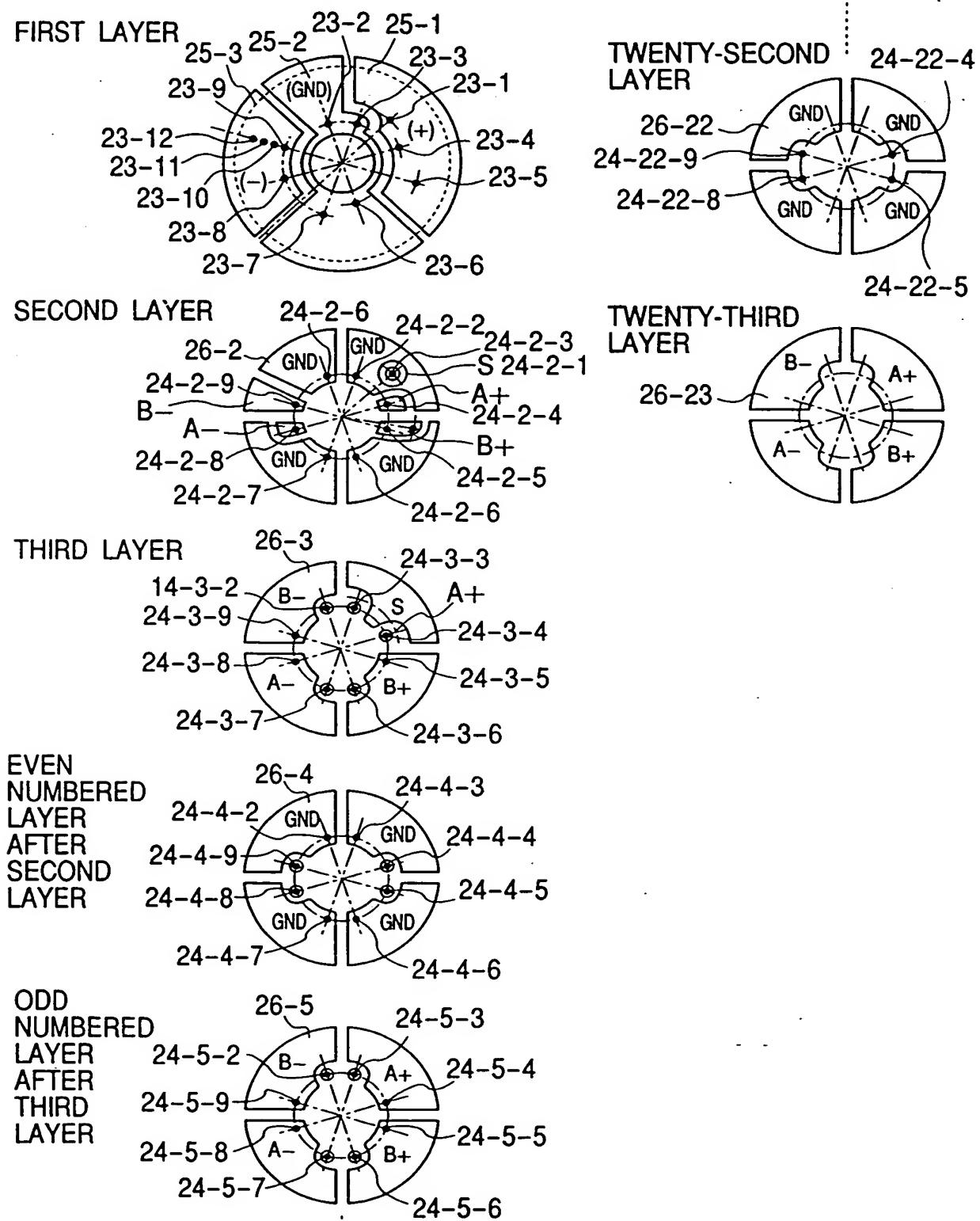


FIG. 12A

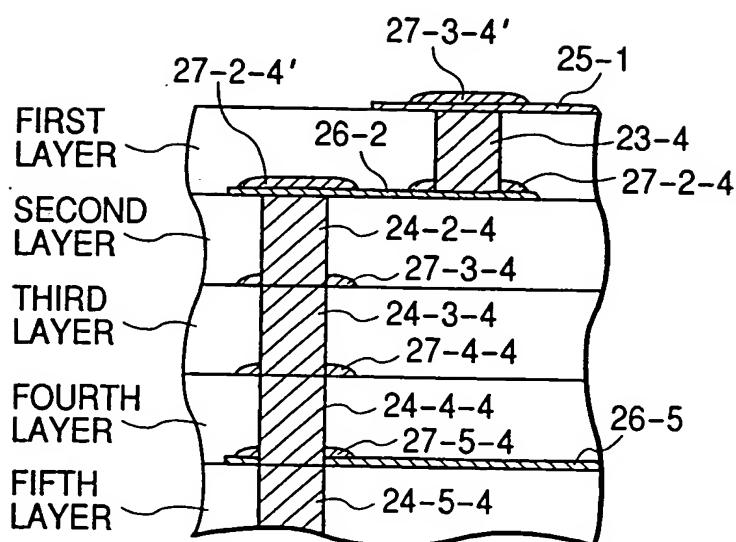


FIG. 12B

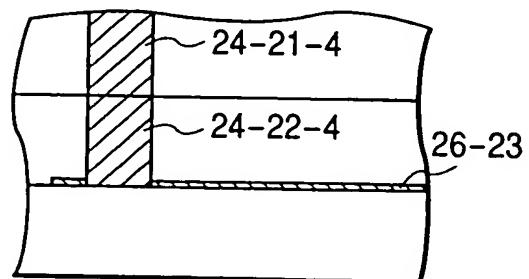
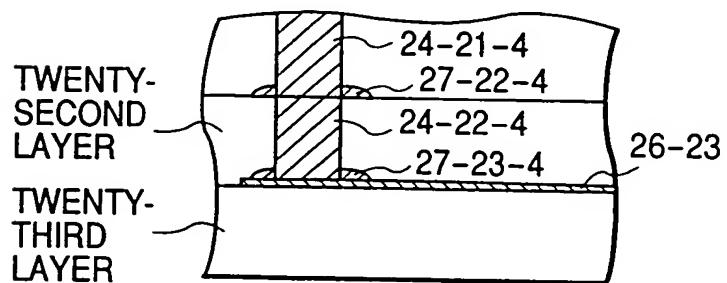
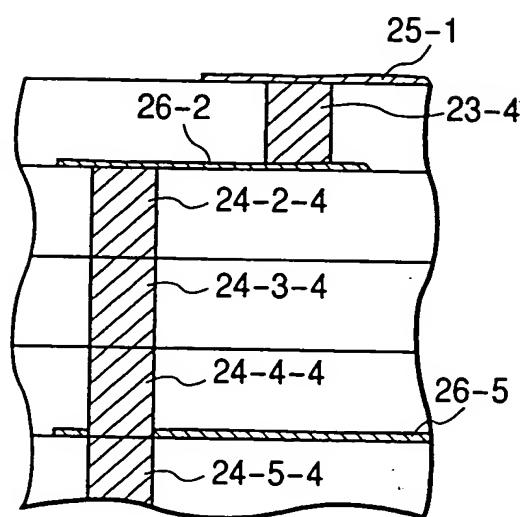
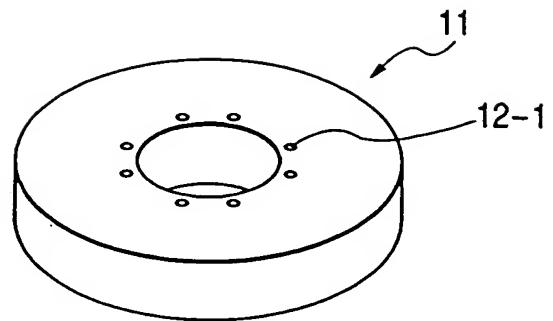


FIG. 13A**FIG. 13B**